

PRODUCT INSTALLATION GUIDE

AK-47 Strikforce Elite TactLite Package with Scorpion Recoil System



HARDWARE INCLUDED

- | | |
|---|--|
|  [1] 8 x 48-2 x 1/2" Plastite Pan Head Screw |  [9] 6-32 Hex Nut |
| [1] 8-32 x 5/16" Button Head Cap Screw | [1] 10-32 Hex Nut |
| [1] M6 x 1 x 25mm Bolt | [1] 10-32 x 7/16 Sling Swivel |
| [2] 6 x 48/2 x 1/2" Plastite Phillips Head Screw | |
| [4] 6-32 x 1/2" Machine Screw | |
| [3] 6-32 x 5/16" Phillips Head Plastite Screw | |

TOOLS Needed

- | | | |
|---|---|---|
|  5/16" Drill Bit |  Phillips Head Screwdriver |  Allen Set |
|---|---|---|



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1

After disassembling your AK using your owners manual, begin by placing the elite mount into the receiver as seen in Figure 1.



4

Install the buffer tube into the rear of the mount as seen in Figure 4.



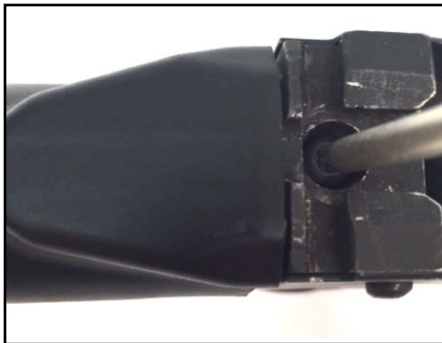
2

Next, use a paint pen to mark a circle onto the mount by placing the pen through the existing hole in the receiver as seen in Figure 2. Make sure the mount is held tight and flush to the receiver when making your mark.



5

Flip your AK over and using the provided 8-32 x 5/16" button head cap screw and a 3/32 allen wrench tighten the buffer tube to the mount as seen in Figure 5.



3

Before proceeding make sure you remove the mount from the receiver. Using a 5/16" drill bit, drill through the marked hole about 1/2". Place the mount into the receiver of the AK-47 and using the provided 8 x 48-2 x 1/2" plastite pan head torx screw tighten the mount to the receiver as seen in Figure 3.



6

Install the new ATI pistol grip by holding the supplied pistol grip T-nut onto the pistol grip mount bracket (shown with small red arrow below). Now, slide the pistol grip and the M6 x 1 x 25mm into place behind the trigger guard. Use a 5mm allen wrench to fasten the pistol grip bolt to the pistol grip nut on the mount bracket as seen in Figure 6.

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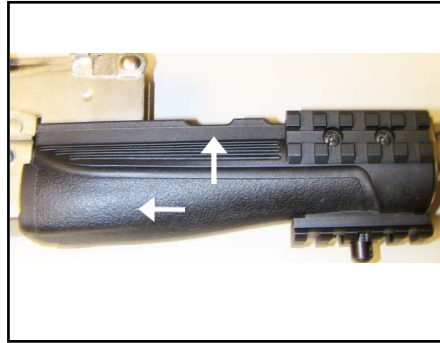
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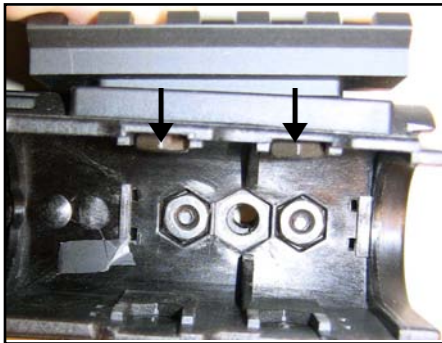
7

Insert the scorpion recoil pad onto the back of the pistol grip and secure using the provided (2) 6 x 48/2 x 1/2" plastite screws and a phillips head screwdriver as seen in Figure 7.



11

The lower handguard should be positioned with the ribs on the front sight housing and the end of the handguard in front of the receiver. Push up, then slide back onto the receiver as seen in Figure 11.



8

If you choose to install the 2" rails on the bottom and or sides of the lower handguard begin by placing the rail onto the handguard. Next place the supplied 6-32 hex nuts into the pockets on the handguard as seen in Figure 8.



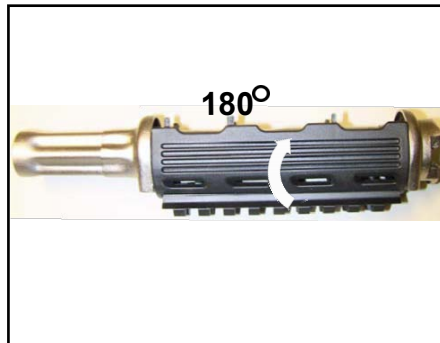
12

If you choose to install the 4" picatinny rail on the upper handguard, place the rail onto the slot then place the supplied 6-32 hex nuts in the nut pockets on the inside of the handguard. Next install the 6-32 x 5/16" supplied machine screws and tighten until snug as seen in Figure 12.



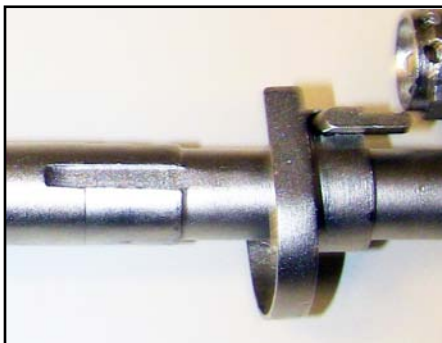
9

Using the provided 6-32 x 1/2" machine screws and a phillips head screw driver tighten the rails to the handguard as seen in Figure 9.



13

Install the upper handguard by pressing the handguard over the gas tube. Once on the gas tube rotate 180 degrees to place the handguard in proper position as seen in Figure 13.



10

Unlock the front mounting bracket lever and slide the mount bracket down the barrel as seen in Figure 10.



14

Install the gas tube into the gas piston. Next, align the upper handguard with the lower handguard and press the rear of the gas tube down until the lever can be locked as seen in Figure 14.