

PRODUCT INSTALLATION GUIDE

15" Slim AR-15 Aluminum Free - Float Forend

HARDWARE INCLUDED

[8] 8/32-3/8 Torx Screw



TOOLS NEEDED

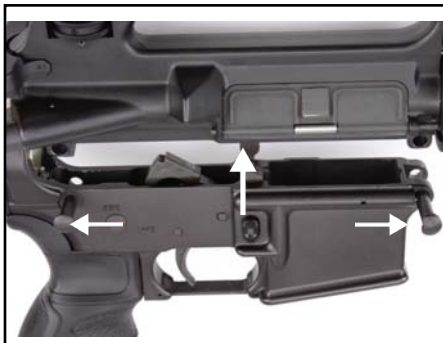
Flat Head Screwdriver

Phillips Head Screwdriver

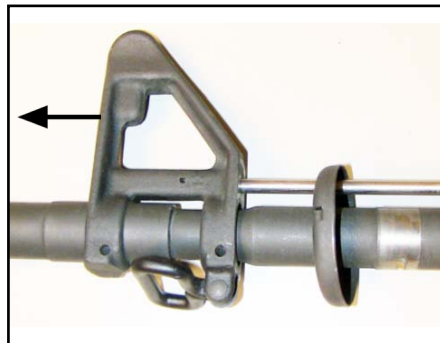
Allen Set



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1 Begin by removing the current handguard and barrel nut. Next detach the lower and upper receiver by depressing and removing the front and rear take down pins as seen in Figure 1. Next release the charging handle, reomove the bolt and remove the charging handle.



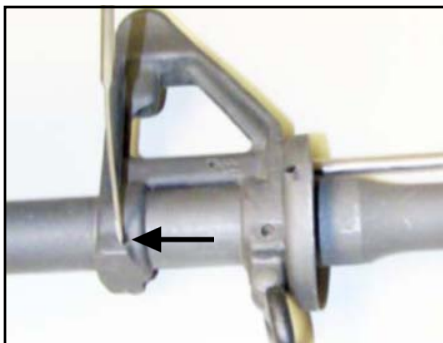
4 Once the taper pins have been removed, slide both the front sight and the front handguard guide off the barrel as seen in Figure 4.



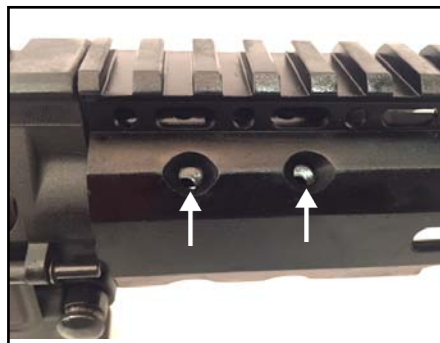
2 Next, remove the Flash Hider by loosening with a 3/4" wrench and threading it off as seen in Figure 2.



5 Begin by sliding the barrel nut onto the barrel until the rear of the barrel nut is flush against the receiver as seen in Figure 5. Torque the barrel nut to a minimum of 30ft pounds using a standard AR wrench.



3 If you currently have the front sight, remove the taper pins from the sight base by using a small punch to drive out the pins from the left side of the rifle as seen in Figure 3 (Non-Ejection Port Side) and coming out the right side (Ejection Port Side).



6 Before installing the gas block, slide the forend over the barrel until the top rail on the forend is flush with the receiver top rail. If the holes on the forend do not line up with the holes on the barrel nut as seen in Figure 6, you will need to install the provided shim before installing the barrel nut.

LIMITED LIFE TIME WARRANTY

MADE IN
THE USA

LIMITED LIFE TIME WARRANTY

PRODUCT INSTALLATION GUIDE

15" Slim AR-15 Aluminum Free - Float Forend

PAGE 2



7

Next, install the low profile gas block as seen in Figure 7.



8

Turn the rifle over and tighten the gas block as seen in Figure 8.



9

Slide the forend over the barrel until the top rail on the forend is flush with the receiver top rail as seen Figure 9



10

Install all screws to a loose fit. Using a T15 Torx driver, tighten each screw in a diagonal pattern until all screws reach 25 inch pounds as seen in Figure 10.