

PRODUCT INSTALLATION GUIDE

AR-15 TactLite Six Position Commercial Stock
with Commercial Buffer Tube



HARDWARE INCLUDED

 NON APPLICABLE

 NON APPLICABLE

TOOLS NEEDED

 Flat Head Screwdriver

 Phillips Head Screwdriver

 Allen Set

Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1 Begin by removing the current handguard and barrel nut. Next detach the lower and upper receiver by depressing and removing the front and rear take down pins as seen in Figure 1. Next release the charging handle, reomove the bolt and remove the charging handle.



4 Using a punch, depress the buffer retainer pin and begin to unscrew the existing buffer tube. Once the tube clears the buffer retainer pin you may then finish unscrewing and remove the buffer tube leaving the pin in place as seen in Figure 4.



2 Using a punch, depress the buffer retainer pin as seen in Figure 2 and remove the buffer and spring. When removing, be careful as the spring is under heavy tension.



5 Install the new buffer tube by screwing on the castle nut, making sure the teeth are facing the rear of the rifle as seen in Figure 5.



3 Next, using a AR tool, loosen the existing castle nut and slide the locking ring to the rear as seen in Figure 3 keeping in mind that the spring for the rear take down pin is under tension.



6 Place the lock plate onto the buffer tube making sure the extended end is facing towards the rifle as seen in Figure 6.

MADE IN
THE USA

LIMITED LIFE TIME WARRANTY

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PAGE 2



7 Next, screw the buffer tube into the lower until you come in contact with the buffer retainer pin and the buffer tube stops as seen in Figure 7.



11 Reinstall the buffer and spring into the as seen in Figure 11.



8 With your punch, depress the buffer retainer pin and make one more full rotation of the buffer tube until the buffer retainer pin sits into the groove on the buffer tube as seen in Figure 8. NOTE: For mil-spec installation there will be no groove on the tube, instead insure the tube covers the flat portion of the buffer retainer.



12 Make sure the spring is seated behind the buffer retainer pin as seen in Figure 12.



9 Press the locking ring tight to the lower receiver ensuring that the take down spring is properly seated as seen in Figure 9.



13 Reconnect the lower receiver to the upper receiver as seen in Figure 13 and push the rear and front take down pins back into place.



10 Hand tighten the castle nut to hold the locking ring in place. Then take the AR tool and tighten the castle nut until tight as seen in Figure 10.