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AK Alpha M-LOK Handguard – MI-AK-ALPHA6 / MI-AK-ALPHA10.0

It is recommended these parts are installed by a qualified gunsmith. Failure to read and follow these instructions will void the warranty of these parts and may result in damage to your firearm or optics

If your firearm's receiver or handguard cap is not straight, gunsmithing may be required

Minor fitting may be required, if instructions are not followed and mounting tang is over filed, we will not replace the handguard

Instructions

1. Please make sure your firearm is unloaded and pointed in a safe direction
2. Using your rifles provided manual field strip your rifle.
3. Remove the lower and upper wood, plastic, or synthetic portions of the handguard from your rifle.
4. Remove the components from the package and become familiar with them.
5. Remove all top cover fasteners and keep track of them, these will be used to reassemble the unit.
6. Measure the internal width of the lower front of your firearms receiver. You will need to file the handguard lower tang to the same dimension. Take your time, we will NOT replace the handguard for a undersized mounting tang.
7. Test fit the handguard into the receiver and lock the front retaining cap. Make sure the handguard is fully seated to the rear against the receiver. If the cap will not lock, you can remove material from the front of the handguard front ring until the front handguard cap locks. If you have a gap, we have adjustment for that.
8. Tap the handguard in a downward motion to seat it in the U shape of the front retaining cap. Run the two lower set screws in until they make contact with the barrel and there is no movement. If rear screw protrudes, use short 5/8" set screw.
9. With the rifle's handguard locked, remove and thread lock the handguard front ring lower screws one at a time. Torque them to 20-inch lbs.
10. Apply a drop of thread lock to the exposed threads on the front handguard cap and using the ball driver Allen wrench, run the screws in until they touch the rifles front handguard retaining cap.
11. Back the two lower set screws off until you have about 3/8 of an inch of exposed threads. Do not fully remove. Apply a drop of thread lock and screw in until they just make contact – Do not torque.
12. Reinstall your gas tube.
13. Install top cover with provided 8-32 flat head screws, tighten these screws to 30-inch lbs. (Do NOT use thread lock on these screws)
14. Reassemble the rest of your rifle checking proper fit and function.
15. Let thread lock cure for 12 hours.
16. Enjoy your new handguard. Please contact us with any questions!

Installation Video -

