

SLx6 1-6x24

For Patent Information go to <https://goo.gl/2z62aS>



FIRST FOCAL PLANE SCOPE GEN III
WITH ACSS® RAPTOR .223/5.56, 5.45x39, .308 RETICLE



**Please read page 2 for Clear
Reticle Instructions!**

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Thank you for choosing this Primary Arms optic.

If you have any questions about your new optic or any of our other products, visit us at www.primaryarmsoptics.com, email us at info@primaryarmsoptics.com, or give us a call at 713-344-9600. The customer service team at our headquarters in Houston, Texas will respond promptly.

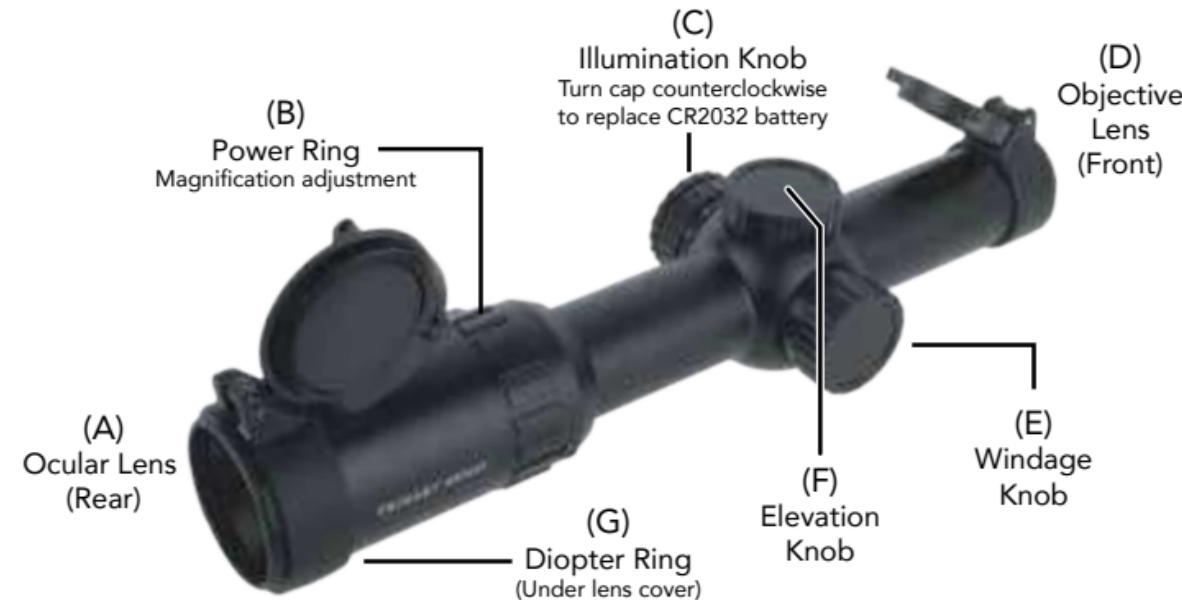
If you have any problems with a Primary Arms product, we urge you to contact us immediately and let our customer service professionals handle the situation for you. There is no need to return your scope to the retailer.



SILVER Series™ SLx6 1-6x24

FIRST FOCAL PLANE SCOPE GEN III WITH ACSS® RAPTOR .223/5.56, 5.45X39, .308 RETICLE

The ACSS (Advanced Combined Sighting System) is a giant leap forward in reticle design that utilizes bullet drop compensation correlated with range estimation, wind holds and moving target leads in one simple to use system. The ACSS Raptor reticle increases first hit ratio and decreases time of engagement dramatically. It is a two-part reticle that allows you to be very fast from 0 to 300 yards, and very accurate from 400 to 600 yards.



ACHIEVING A CLEAR RETICLE PICTURE

Your Silver Series (SLx6) 1-6x24 FFP scope comes with an adjustable Diopter Ring (G) that must be set to match your eye. Located at the rear of the eyepiece, the Diopter Ring (G) changes the focus of the reticle as you see it inside the scope. It does not change the focus of objects that you look at through the scope. Setting the diopter is the critical first step to successful precision shooting. You can set the diopter before you have even mounted the scope in its rings.

1. Turn the Power Ring (B) to the highest setting, 6x, and point the scope at a bright, featureless background such as blue sky or a blank white wall.
2. With your head in position behind the scope's ocular lens, look at the wall or sky instead. If you look through prescription glasses when shooting, wear them now too. After 5 or 6 seconds, close your eyes.
3. Now open your eye, glance through the scope and immediately see if the reticle is sharp or blurry. If you notice that the reticle seems blurry at first and then suddenly sharpens, your eyes have focused on the reticle itself instead of looking through the scope. You must adjust the diopter ring and try again.
4. If the reticle was blurry, turn the Diopter Ring (G) and repeat the process again. The process will take multiple adjustments. Each time you repeat the process, ask yourself if the reticle was sharper or more blurry than before. The final adjustments may be very fine. If your eyes get watery or tired, walk away for a bit and come back to this later.
5. Once the reticle appears sharp as soon as you glance through the scope, the diopter is set for your eyes. Everyone's eyes are slightly different, so the ideal adjustment changes from person to person. Many shooters will mark their correct diopter position with a little dab of paint or fingernail polish across the ring and the scope body, in case the ring gets turned accidentally later on. Others will apply electrical tape around the diameter of the ring to hold it in place.

This is a one-time adjustment. Reticle details may appear small when not looking at medium or long range targets, especially at low magnification. Shooting at those ranges is best done from a well-supported position using a bipod or sandbags.



RETICLE ILLUMINATION

The Illumination Knob (C) control on the left side of the scope is marked with numbers of increasing brightness from 1 to 11. The knob cap unscrews counter-clockwise, holding a CR2032 battery with the positive (+) side facing towards the cap. The windage turret cap on the opposite side holds a spare CR2032 battery inside. Reticle illumination at the lower settings is useful in low light situations like sunrise and sunset. The highest two settings are “daylight bright” settings. Reticle “bleed out”, abnormalities and small imperfections may be visible when viewed indoors or in low light conditions at these two settings. This is a normal result of the reticle etching process. Abnormalities at these two settings will not be visible when viewed in daylight conditions. Using these settings in low light situations will overpower your eye’s ability to see the target and make the reticle appear distorted. The right amount of illumination creates a clear contrast between the reticle and your intended target, without straining the eye.



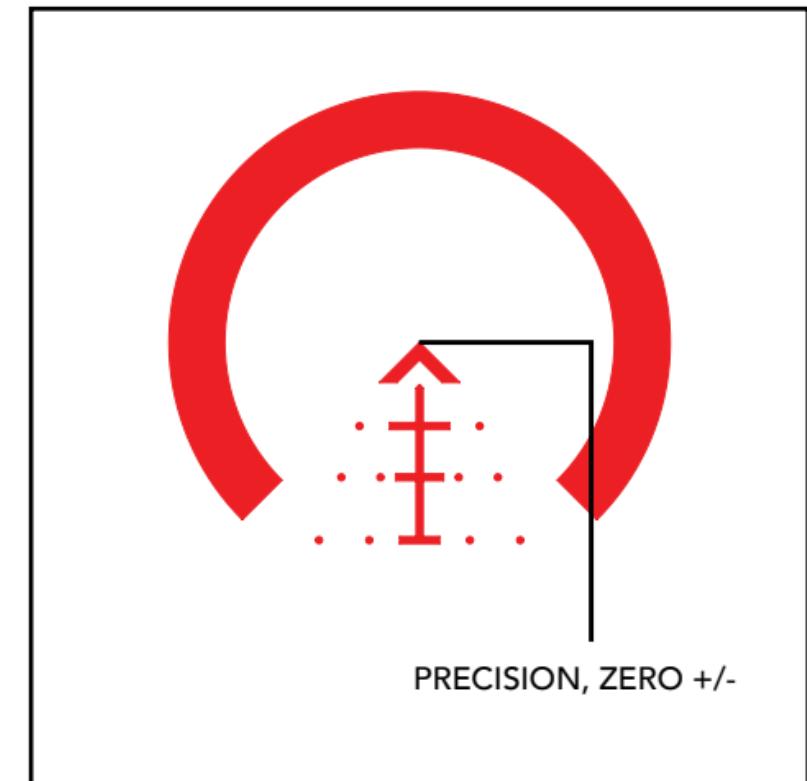
GETTING TO KNOW THE ACSS RETICLE

Establishing Zero, or Dialing In Your Scope

Use the horseshoe for fast target acquisition and the chevron tip for precision. From a well-supported position using a bipod or sandbags, turn the power ring to maximum, and adjust your windage and elevation knobs to dial in your point of impact to the tip of the chevron at 100 yards. How high up or down you dial in relative to the chevron tip depends on your rifle and ammunition, as shown in the chart.

How to use The Zero Chart

- Starting on the left, locate your ammunition type and barrel length.
- Adjust zero depending on your bullet velocity, barrel length, and elevation above sea level, and dial in +/- in inches at the yardage indicated, depending on which combination matches your rifle.



5.56mm					.223 Remington	5.45 x 39mm					
M855 62gr	1000 ft.	2000 ft.	3000 ft.	0 Distance	55gr VMAX 0 at 100 yards 3100 - 3200 fps	7n6 53gr	1000 ft.	2000 ft.	3000 ft.	0 Distance	
14.5"Barrel	+1.0	+0.5	0	100 yards	60gr VMAX 0 at 100 yards 3050 - 3150 fps	16"Barrel	0	0	-0.5	100 yards	
16"Barrel	+0.5	0	-0.5	100 yards	69gr SMK 0 at 100 yards 2900 - 2950 fps	6.5 Grendel					
20"Barrel	0	-0.5	-1.0	100 yards	75gr HNDY +0.5" at 100 yards 2700 - 2750 fps	123gr VMAX 0 at 100 yards 2600 fps					
M193 55gr	1000 ft.	2000 ft.	3000 ft.	0 Distance	77gr SMK +1.0" at 100 yards 2700 - 2750 fps	123gr VMAX 0 at 50 yards 2550 fps					
14.5"Barrel	0	0	0	50 yards	7.62x51mm / .308 Winchester		123gr VMAX 0 at 200 yards 2500 fps				
16"Barrel	+1.0	+0.5	0	100 yards	M80 147gr +1.0" at 100 yards 2650 - 2700 fps		6.8 Rem SPC				
20"Barrel	0	0	-0.5	100 yards	168gr SMK +1.0" at 100 yards 2600 - 2650 fps		120gr SST 0 at 100 yards 2460 fps				



ADJUSTING POINT OF IMPACT

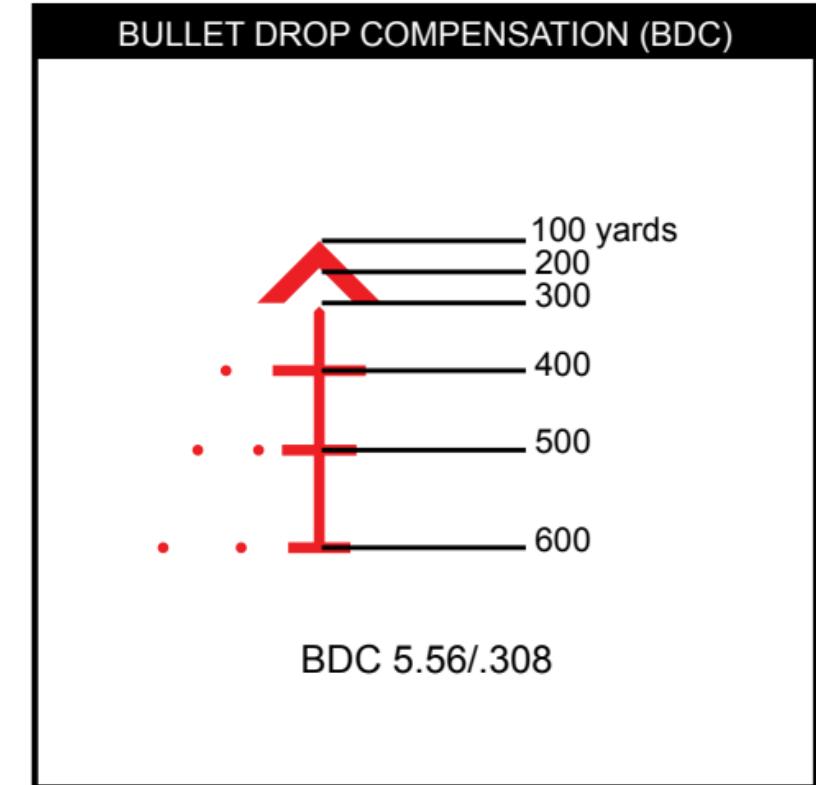
With the scope mounted on your rifle, the adjustment knob caps can be removed revealing finger adjustable knobs underneath. From a well-supported position using a bipod or sandbags, turn the Power Ring (B) to maximum, and adjust your windage and elevation knobs (E, F) to dial in your point of impact to the tip of the chevron. When sighting in your rifle, if your shots are hitting low, turn the Elevation Knob (F) counterclockwise to bring the point of impact up. If your shots are hitting to the left, turn the Windage Knob (E) counterclockwise to bring the point of impact right. Each click will change the point of bullet impact 0.25 minute of angle (MOA), or 0.25 inch at 100 yards distance.

Once your rifle is sighted in, you can use a screwdriver or fingernail to turn the indicator dial set into the knob until the “0” matches up with a dimple machined into the adjustment know cap threads. Turning this dial does not affect the point of impact and no clicks will be heard or felt. If you adjust the knob later to compensate for wind or range, it will be easy to return your scope to your rifle’s original “zero”. Each white line represents 0.5 MOA. The numbers 8, 12, 16, 32, and 36 represent total adjustment in MOA. Thus, if you turn the elevation knob from “0” to “8” you will hear and feel the turret click 32 times, and your bullet will impact the target 8 inches higher than before at 100 yards distance.



GETTING TO KNOW YOUR BULLET DROP COMPENSATION (BDC)

Gravity will affect your bullet's trajectory (or path). The BDC starts at the tip of the chevron and finishes at the 600 yard mark, indicated by the lowest hash mark. Simply aim using the point in the reticle that coincides with the range to target. For targets at ranges between points you can split the difference. For example, for a target at 450 yards you should aim halfway between the 400 and 500-yard hash marks. We recommend that you establish a steady, supported position in order to utilize the BDC. Due to the first focal plane construction, the BDC will work properly at any magnification, but it is most easily seen and utilized at higher magnifications.

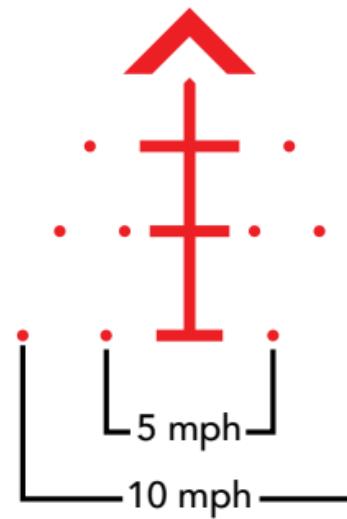




UNDERSTANDING THE WIND AND BULLET DRIFT

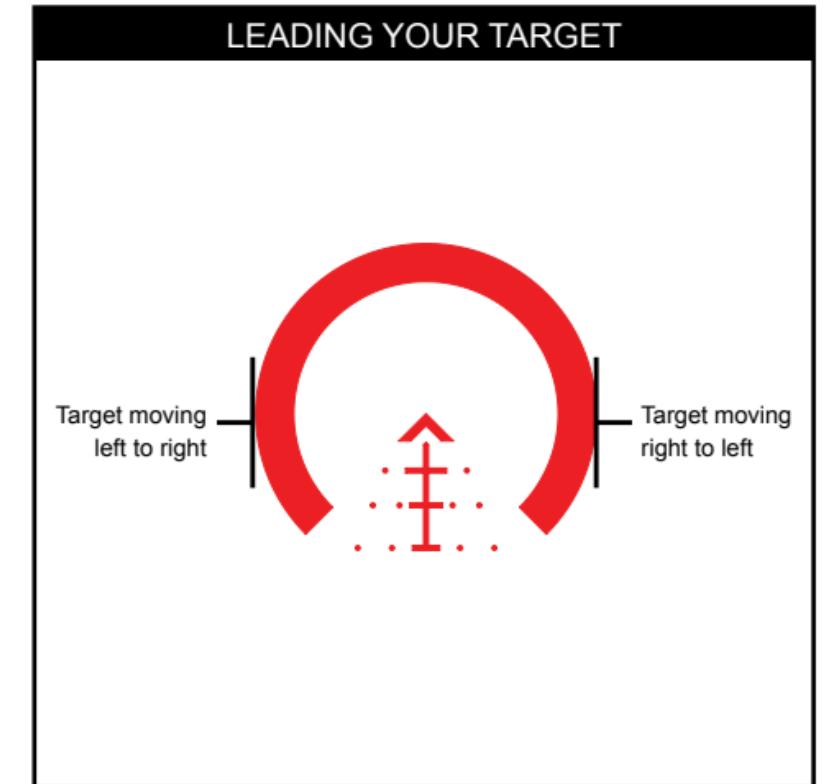
Notice the dots aligned with the BDC hash marks below the chevron. They are 5 mph and 10 mph wind marks. Wind will cause the bullet to drift left or right depending on wind direction. Understanding wind is important, as even a 2 mph wind at a 90 degree angle to the bullet's path can cause the bullet to drift over 10" at 600 yards. For a wind blowing from your left to your right, aim using the appropriate dot on the right side. For a wind blowing right to left, use the left side dot. You can use the dots as a starting point in different conditions. For example, if you have approximately a 2.5 mph wind, you would hold half-way to the dot nearest the center of the BDC. If you have a 20 mph wind, you would double the distance to the appropriate 10mph dot, and so on. The wind hold dots will work with the optic set to any magnification, but are most easily seen and utilized at higher magnifications.

WIND & BULLET DRIFT



LEADING YOUR TARGET

The average target moves at 8.6 mph. The leading edge of the “horseshoe” section of the reticle is set for a target moving at a 90 degree angle to the shooter. Depending on the direction of the target’s movement, fire using the edge of the horseshoe instead of the center chevron. If the target is moving left to right, use the left edge of the horseshoe. If the target is moving right to left, use the right edge. This technique is best used from 100 to 300 yards and is highly effective on moving targets. Due to the first focal plane design of the scope, this technique can be used with the scope set to any magnification.

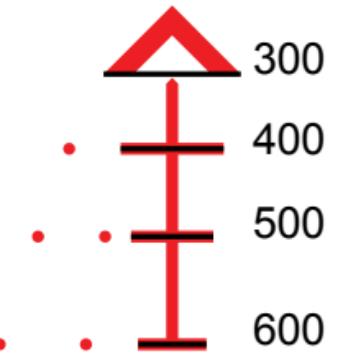


AUTO RANGING

Knowing the proper range to your target is crucial in order to use the right hold on the BDC. Auto ranging a standard 18" wide target horizontally is correlated with the BDC hash marks. The horizontal hash marks range estimate center mass on targets 18" wide, and predators or small game with an approximately 18" measurement from shoulder to hip. When using the BDC to auto range, simply fit the target's width inside the BDC hash mark that matches it, and fire. All the math has been done.



AUTO RANGING



SPECIFICATIONS

Magnification: 1-6x	Exit pupil: 9 mm – 4 mm	Field of view:
First focal plane	Click value: 0.25 MOA	110 feet @ 100 yards at 1x
Objective lens diameter: 24 mm	Tube diameter: 30 mm	19.8 feet @ 100 yards at 6x
Eye relief: 4.0" – 4.3"	Length (w/o Lens Covers): 10.6"	Total windage and elevation adjustment: 50 MOA/14.5 MIL
Ocular lens diameter: 36 mm	Weight (w/ Battery, w/o Lens Covers): 17.6 oz.	6063 aluminum, anodized matte black

FEATURES

Red reticle illumination	Fog resistant	Flip-up lens covers included
Fast focus eyepiece	Fully multi-coated lenses	Uses one CR2032 battery (included)
Waterproof: Meets IP67 standard	Nitrogen purged	Lifetime warranty (see website for details)

Specifications may vary and are subject to change without notice.



LENS CARE

Please do not use any organic solvent such as alcohol or acetone on your scope. First, blow dust or any foreign objects off of the lens. Then, use a soft cotton or microfiber lens cloth to clean any fingerprints or smears off the lens. Alternatively, you may use a piece of professional lens paper for further cleaning, if necessary.

⚠️ **WARNINGS:** Always ensure your firearm is unloaded (chamber empty and magazine removed) before installing optics or accessories.

⚠️ **WARNINGS:** Improper installation of firearm parts or accessories may result in death or serious personal injury. If you are not properly trained in the installation of these parts, have them installed by a gunsmith or armorer.

REMEMBER: THE FOUR RULES OF FIREARMS SAFETY

1. Treat every firearm as if it were loaded
2. Never let your muzzle cover anything you are not willing to destroy
3. Keep your finger off the trigger until your sights are on target
4. Be sure of your target and what is behind it



NOTES:





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WARRANTY

Your Silver Series (SLx6) 1-6x24FFP-ACSS-RAPTOR-5.56 is covered by the Primary Arms Lifetime Warranty. If a defect due to materials or workmanship, or even normal wear and tear, has caused your product to malfunction, Primary Arms will either repair or replace your product. You can find out more details at www.primaryarmsoptics.com.

Email: info@primaryarmsoptics.com

Phone: 713-344-9600

www.primaryarmsoptics.com

MANUFACTURER PART NUMBER	SKU	UPC	FINISH
610005	PA1-6X24FFP-ACSS-RAPTOR-5.56	8 18500 01322 8	MATTE BLACK