

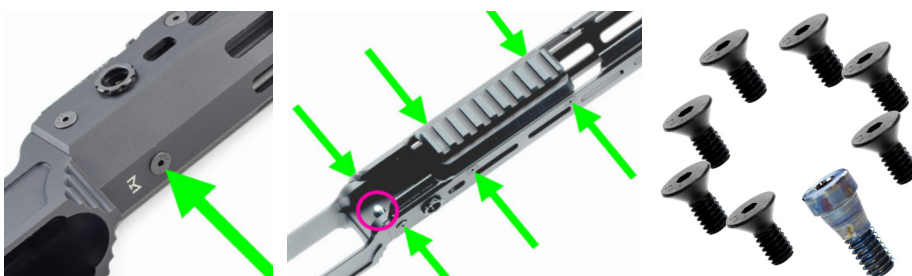
SAS/22™ FOLDING CHASSIS INSTALLATION INSTRUCTIONS

PACKAGE CONTENTS:

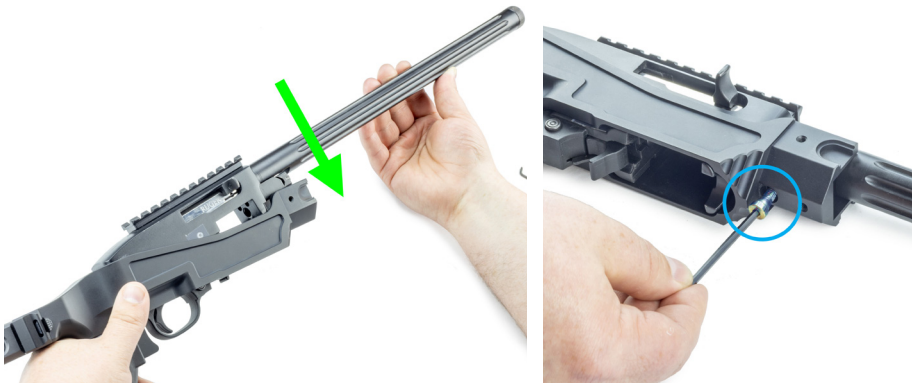
- 1x SAS/22™ for 10/22® pattern receiver
- 1x Integrated SAS-K folding stock
- 1x 10.5" M-LOK® handguard
- 1x 3.75" 1913 scout rail
- 1x AR-15 grip
- 1x 1/8" hex wrench
- 1x 3/32" hex wrench
- 1x 12-24 x 11/16" action screw
- 7x 8-32 x 3/8" screw
- 1x Blue thread locker

! ALWAYS MAKE SURE YOUR FIREARM IS UNLOADED AND THE WORK AREA IS CLEAR OF AMMUNITION BEFORE BEGINNING INSTALLATION

1. To avoid loose parts in box, your SAS/22™ chassis comes assembled. Disassemble handguard and scout rail by removing the seven (7) **8-32 x 3/8" screws** using the 3/32" hex wrench. **NOTE:** Be careful not to lose the **12-24 x 11/16" action screw** retained under handguard. Set handguard, scout rail and screws aside.



2. Ensure your receiver's chamber is clear and push safety into centered position. Place receiver into SAS/22™ chassis, sliding to rear and lowering barrel into place. Seating may require some wiggling. If difficult, **PLEASE STOP** and contact customer support.



3. With receiver properly situated, apply **blue thread locker** to the 12-24 x 11/16" action screw and insert at 6 o'clock position. Tighten to 30 inch-lbs using 1/8" hex wrench.

4. Slide handguard back onto chassis and seat firmly so that all three screw holes align. **NOTE:** Be careful not to scratch your barrel!



5. Apply **blue thread locker** to three (3) 8-32 x 3/8" screws and secure handguard to chassis at the 3, 6, and 9 o'clock positions. Tighten to 15 inch-lbs using 3/32" hex wrench.



6. Reinstall scout rail on top of handguard. Add **blue thread locker** to four (4) 8-32 x 3/8" screws and fasten rail in place. Tighten to 15 inch-lbs using 3/32" hex wrench.

7. Ensure all screws are properly torqued and parts are tight. Work action and perform basic function checks. Enjoy!

