HOW TO INSTALL YOUR NEW DROP IN TRIGGER

NOTE: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS CAN RESULT IN MALFUNCTION OF THE TRIGGER

Note: Always wear eye protection; parts are spring-loaded!

- 1. REMOVE THE MAGAZINE & VERIFY THE CHAMBER IS EMPTY TO ENSURE THE FIREARM IS UNLOADED.
- 2. UNLOCK THE PIVOT AND REAR LUG PINS, REMOVE THE UPPER RECEIVER FROM THE LOWER RECEIVER AND SET IT ASIDE.
- 3. CAREFULLY DECOCK THE HAMMER.
- 4. USE A PUNCH AND SMALL HAMMER TO DRIVE OUT THE HAMMER AND TRIGGER PINS. REMOVE THE HAMMER.
- 5. LOOSEN THE GRIP SCREW FROM INSIDE THE GRIP TO ALLOW THE GRIP TO DROP ABOUT 1/2 INCH. Be careful not to lose the SAFETY DETENT SPRING, or the DETENT PIN.
- 6. SLIDE THE SAFETY OUT OF THE RECEIVER AND REMOVE THE TRIGGER.
- 7. INSERT THE DROP IN TRIGGER ASSEMBLY INTO THE LOWER RECEIVER.
- 8. INSTALL THE HAMMER AND TRIGGER PIN, OR ANTI-WALK-PINS (OPTIONAL)

 DO NOT OVER TIGHTEN ANTI-WALK-PIN SCREWS.
- 9. RE-SEAT THE SAFETY SELECTOR.
- 10. RE-ALIGN GRIP, SAFETY DETENT PIN, AND SPRING, THEN TIGHTEN THE GRIP SCREW.
- 11. TIGHTEN BOTH SET SCREWS ON BOTH SIDES OF THE DROP-IN-TRIGGER UNTIL IT IS SEATED.
- 12. FUNCTION TEST YOUR NEW TRIGGER TO ENSURE THE TRIGGER WORKS AS IT SHOULD.

TO ADJUST THE TRIGGER PULL WEIGHT:

CAREFULLY RELEASE THE HAMMER IF COCKED. USE AN ALLEN WRENCH TO TURN THE SET SCREW ON TOP OF THE TRIGGER BY A 1/4 TURN, COUNTER-CLOCKWISE TO DECREASE THE TRIGGER PULL WEIGHT, OR CLOCKWISE TO INCREASE THE PULL WEIGHT. TEST YOUR TRIGGER, REPEAT IF NECESSARY.

CAUTION: DO NOT LOOSEN THE SET SCREW ALL THE WAY OUT.